

QUADRANT EPP PRODUCT DATA SHEET

June 2001

ERTALON® LFX

Cast Nylon 6 (PA6G, Oil Filled)

ERTALON® LFX is an internally lubricated cast nylon 6. It has been specifically developed for unlubricated moving parts applications and yields a considerable enlargement of the application possibilities of nylons. This is due to reduced coefficient of friction and improved wear resistance compared to standard nylons.

- High impact strength
- High mechanical damping
- Good alkaline resistance (up to pH 11)
- High strength / stiffness
- Good fatigue resistance
- Low weight (1/6 vs steel)
- Excellent wear resistance
- Low coefficient of friction

Common applications: Gears; Sleeve bearings; Slide bearings; Rollers; Wheels; Cams; Nuts; Valve seats; Pulleys; Gaskets; Electrical insulators.

Delivery Programme

Rod 3m long		
Diameter (mm):	50 (Min)	150 (Max)
Rod 1m long		
Diameter (mm):	50 (Min)	500 (Max)
Rod 500mm long		
Diameter (mm):	210 (Min)	500 (Max)
Plate		
Thickness (mm):	8 (Min)	100 (Max)
Sizes (mm):	610 x 1220, 1220 x 2440	
Plate		
Thickness (mm):	10 (Min)	100 (Max)
Sizes (mm):	1220 x 2000	
Tube 2m long		
O.D. (mm):	50 (Min)	150 (Max)
I.D. (mm):	20 (Min)	135 (Max)
Tube 1000mm long		
O.D. (mm):	155 (Min)	260 (Max)
I.D. (mm):	50 (Min)	235 (Max)
Tube 600mm long		
O.D. (mm):	220 (Min)	600 (Max)
I.D. (mm):	70 (Min)	570 (Max)

Distributor

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Technical Specification

Property	ISO Methods	Units	ERTALON® LFX
Colour	-	-	Green
Density	1183	g/cm ³	1.135
Water absorption			
Saturation in air (23°C / 50% RH)	-	%	2.00
Saturation in water (23°C)	-	%	6.30
Tensile strength* ¹	527	N/mm ²	70
Tensile modulus of elasticity* ¹	527	N/mm ²	3000
Elongation at break* ¹	527	%	25
Impact - Charpy* ¹	179/1eU	kJ/m ²	>50
Impact - Izod notched* ¹	180/2A	kJ/m ²	4
Hardness	Rockwell	-	M82
	Shore D	-	-
Melt point	-	°C	220
Max allowable service temp in air			
for short periods	-	°C	165
continuously for 20,000hrs	-	°C	90
Linear thermal expansion coefficient	-	K ⁻¹ x 10 ⁻⁵	8.0
Thermal conductivity	-	W/(K.m)	0.28
Flammability* ² (6mm thickness)	-	-	HB
Volume resistivity* ¹	IEC93	Ohm.cm	>10 ¹⁴
Dielectric strength* ¹	IEC243	kV/mm	22
Outside applications - UV resistance	-	-	B
Acids - strong (pH < 3)	-	-	C
Alkalis - strong (pH > 11)	-	-	B/C
Chlorinated hydrocarbons	-	-	A/B
Hot water	-	-	B

'A' - Acceptable service; 'B' - Limited service; 'C' - Unacceptable.

*¹ Measured on dry test specimens (where applicable)

*² Tests completed by Quadrant EPP, using UL test methods

Not all material sizes shown within the delivery programme section of this data sheet are available as standard. Please contact Quadrant EPP UK Ltd for further details.

The data shown are typical values and are not intended to represent specifications. Their aim is to guide the user toward a material choice.